June 11-14, 2018

CXRO, LBL • Berkeley, CA

Workshop Agenda

2018 EUVL Workshop

June 11-14, 2018

The Center for X-ray Optics (CXRO)
Lawrence Berkeley National Laboratory, Berkeley, CA, USA



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Organized by





Vivek Bakshi (EUV Litho, Inc.), Chair

Patrick Naulleau (CXRO), Co-Chair



2018 EUVL Workshop

CXRO, LBL, Berkeley, CA, USA

June 11-14, 2018

Workshop Agenda Outline

Monday, June 11, 2018

EUVL Short Course: 8:30 AM to 5:00 PM

Building name: Building 66 Room Number: 66-316

Coffee served during AM and PM breaks. Walk from Building 66 to Café (Building 54) for

lunch.

Tuesday, June 12, 2018

Lab Tour: 3 PM to 5:00 PM (Tentative tour of MET5 and SHARP)

Please meet at the CXRO -4th Floor lobby at 3 PM (Building 2, Across the street from Bay View Cafeteria or Building 54). Tour Guide: Patrick Naulleau

Registration, Speaker prep and Reception: 5:00 PM - 6:30 PM

Building name: Building 54 (Also known as Bay View Cafeteria – name not shown on the

buildina)

Room Number: Main hall

Wednesday, June 13, 2018

Building name: Building 66

Room Number: Auditorium (317). Building entrance is from the second floor. Stairs are

directly to the left after entering the building.

Continental Breakfast and Registration: 8:00 AM - 8:30 AM

Workshop Presentations: 8:30 AM - 5:30 PM

Continental Breakfast, morning registration and coffee during breaks will be served outside the auditorium. Seating also available next door in room # 316. Group can also walk together for Lunch to patio of Building 67.

Poster Session and Reception: 6:00 to 7:30 PM

Building name: Building 54 (Bay View Cafeteria - Name not shown on the building)



(Shuttle will be provided to take attendees from the auditorium to the poster session location.)

Thursday, June 14, 2018

Building name: Building 66 (317)

Continental Breakfast: 8:00 AM - 8:30 AM

Workshop Presentations: 8:30 AM - 5:00 PM

Steering Committee Meeting (Closed working lunch meeting) 12:20 to 1:20 PM

Building name: Building 66

Room Number: 66-316 (Located next door to the main auditorium #317)

Depart for Dinner: 5:00 PM

Dinner Cruise Location: Berkeley Mariana, Empress Hornblower Upper Deck Shuttle will be available for pickup for off-site dinner and drop-off after dinner

Workshop Adjourned: 9:00 PM

Shuttle Bus Services and Parking Information to be available at the website www.euvlitho.com



2018 EUVL Workshop

CXRO, LBL, Berkeley, CA, USA June 11-14, 2018

Workshop Agenda

Monday, June 11, 2018

Short Courses

EUV Lithography by Vivek Bakshi (EUV Litho, Inc.), Patrick Naulleau (LBNL) and Jinho Ahn (Hanyang University)

8:30 AM -5:00 PM (Building 66 - Room 316)

Tuesday, June 12, 2018

Facility Tour, Registration and Reception

Please meet at the CXRO -4th Floor lobby at 3 PM (Building 2, Across the street from Bay View Cafeteria or Building 54).

Tour Guide: Patrick Naulleau

5:00 PM- 6:30 PM Registration, reception & Speaker Prep (Building 54, Bay View

Cafeteria)



Wednesday, June 13, 2018

8:30 AM Welcome and Introduction

Welcome to 2018 EUVL Workshop (Intro-1A)

Vivek Bakshi, EUV Litho, Inc.

Welcome to LBL

Horst Simon, LBL

Announcements (Intro-1B)

Patrick Naulleau, LBL

Introductions

ΔII

Session 1: Keynote – 1

Session Chair: Tony Yen (ASML)

EUV Lithography at the Threshold of High Volume Manufacturing (P1)

(Keynote Presentation)

Harry J. Levinson

GLOBALFOUNDRIES, Santa Clara, CA

Current status, Challenges and Outlook of EUV lithography for High Volume Manufacturing (HVM) (P4) (Keynote Presentation)

Britt Turkot

Intel Corporation

10:40 AM Break (20 minutes)

Session 2: EUV Masks

Session Co-chairs: Jim Wiley (ASML) and Abbas Rastegar (AMAT)

Electron Multi-Beam Technology enabling EUV Mask Writing (P35) (Invited

Presentation)

Hans Loeschner and Elmar Platzgummer

IMS Nanofabrication GmbH, Schreygasse 3, 1020 Vienna, Austria

Advances in High-volume Manufacturing of EUV Mask Blanks: Current Status and Roadmap (P37) (Invited Presentation)

Meng Lee, <u>Sandeep Kohli</u>, Katrina Rook, Boris Druz, Frank Cerio, Adrian Devasahayam *Veeco Instruments Inc (United States)*



EUV mask substrate readiness for sub10 nm HP nodes (P34) (Invited Presentation)

Abbas Rastegar Applied Materials

Advanced Deposition Techniques for Next Generation EUV Mask Blanks (P61)

<u>Vibhu Jindal</u>, Abbas Rastegar, Vik Banthia *Applied Materials*

EUVL Mask Engineering in the Third Dimension: The Impact of Absorber Sidewall Angles on Imaging Behavior (P38) (Invited Presentation)

Tim Fühner^a, Lawrence S. Melvin III^a, Yudhishthir Kandel^a, Weimin Gao^b

^a Synopsys, Inc. 2025 NW Cornelius Pass Road, Hillsboro, OR 97124, USA

Evaluating Thermal and Mechanical Properties of Composite Films for EUV Pellicle Applications (P33)

Seong Ju Wi¹, Yong Ju Jang², and Jinho Ahn^{1,2}

Hanyang University, 222 Wangsimni-ro, Seongdong-gu, Seoul 04763, Korea

Lunch 1:00 PM - 2:00 PM

Session 3: EUV Mask Metrology

Session Co-chairs: Frank Abboud (Intel) and Stefan Witte (ARCNL)

Coherent EUV Imaging and Metrology with High-harmonic Generation Sources

(P31) (Invited Presentation)

Stefan Witte

ARCNL and VU University Amsterdam

Full Field Imaging at 13.5nm in Reflection and Transmission Modes using Coherent High Harmonic Beams for EUVL and Materials Metrology (P32)

(Invited Presentation)

Henry Kapteyn^{1,2}, Margaret Murnane^{1,2} and Kevin Fahey²

¹JILA, University of Colorado at Boulder and ²KMLabs Inc.

Application of EUV Diffraction Optics for Actinic Mask Inspection and Metrology (P36)

Kenneth C. Johnson

KJ Innovation, 2502 Robertson Rd., Santa Clara, CA 95051



^b Synopsys Inc., Technologielaan 11-0002B-3001 Leuven, Belgium

¹ Division of Materials Science and Engineering

² Division of Nanoscale Semiconductor Engineering

Mask 3D effects First Experimental Measurements with NA 0.55 Anamorphic Imaging (*P62*) (Invited Presentation)

<u>Vincent Wiaux</u>, Vicky Philipsen, Eric Hendrickx IMEC, Belgium

A SHARP Look at Future Nodes of EUV Lithography (P64)

Markus Benk, Weilun Chao, Ryan Miyakawa, Kenneth Goldberg, Patrick Naulleau CXRO, LBL

Break and Group Photograph 3:40 PM (30 Minutes)

Session 4: EUV Optics and Contamination

Session Chair: Sascha Migura (Zeiss) and Regina Soufli (LLNL)

Optics for EUV Lithography (P22) (Invited Presentation)

Sascha Migura

Carl Zeiss SMT GmbH, Germany

Mg-based multilayer coatings for sources > 25 nm (Tentative title) (P23)

(Invited Presentation) Regina Soufli LLNL

A Sustainable Approach to Next Generation EUV Manufacturing (P21) (Invited

Presentation) Supriya Jaiswal Astrileux

Ion Fluxes Impacting Surfaces Exposed to EUV Induced Plasma (P25)

<u>T.H.M.</u> van de Ven¹, C.A. de Meijere², R.M. van der Horst², V.Y. Banine^{1,2} and J. Beckers¹

¹ University of Technology Eindhoven, 5600 MB Eindhoven, The Netherlands

Session 5: Poster Session 6:00 - 7:30 PM

EUV Source Optics with 100% OOB Exclusion (P14)

Kenneth C. Johnson KJ Innovation, 2502 Robertson Rd., Santa Clara, CA 95051



² ASML, De Run 6501, 5504 DR Veldhoven, The Netherlands

Compact Efficient CO₂ Amplifiers with Modular Design for Highly-efficient EUV Power Generations (P15)

<u>Koji Yasui</u>¹ and Naoya Kishida¹, Tatsuya Yamamoto² and Jun-ichi Nishimae², Masashi Naruse³, Sugihara Kazuo³, and Masato Matsubara³

¹Mitsubishi Electric Corporation, Head quarter, Factory Automation Systems Group, Tokyo, Japan

²Mitsubishi Electric Corporation, Advanced technology R&D center, Hyogo, Japan

Xenon Plus Additives in the Energetiq EQ-10 (P16)

<u>Stephen F. Horne</u>, Don Smith, Matt Partlow, Debbie Gustafson, Paul Blackborow *Energetiq Technology, Inc.*

High-brightness Tabletop Coherent EUV Source for Metrology with Sub-10-nm Resolution (P17)

<u>G. Fan</u>¹, T. Balčiūnas^{1,5}, E Kaksis^{1,2}, X. Xie¹, A Pugžlys¹, P Carpeggiani¹, K. Légaré², V. Cardin², G Andriukaitis¹, B. E. Schmidt³, J.P. Wolf⁴, F. Légaré², J. Lüning⁵, and A. Baltuška¹

¹Institute of Photonics, TU Wien, Vienna, Austria

Storage Ring EUV Light Source Based on Steady State Microbunching Mechanism (P18)

Xiujie Deng Tsinghua University, Beijing, China (On behalf of the SSMB Collaboration)

Accelerator based Extreme- Ultraviolet (EUV) Sources for Lithography (P19)

J. Wu and A.W. Chao SLAC

Fourier Space Spectral Analysis in EUV Reticle Imaging Using RESCAN: Facets & Advantages Offered by a Lensless Tool for Actinic Mask Inspection (P39)

<u>Rajeev Rajendran</u>, Sara Fernandez, Patrick Helfenstein, Iacopo Mochi and Yasin Ekinci

Paul Scherrer Institut, 5232 Villigen, Switzerland

EUV Mask Characterization with Actinic Scatterometry (P64)

Stuart Sherwin¹, Andrew Neureuther¹, Patrick Naulleau²

¹University of California Berkeley, Department of Electrical Engineering and Computer Science, Berkeley, USA

²Center for X-Ray Optics, Lawrence Berkeley National Laboratory, Berkeley, USA



³Mitsubishi Electric Corporation, Nagoya works, Nagoya, Japan

²Amplight Inc, Vienna, Austria

³ Institut National de la Recherche Scientifique, Varennes, Quebec, Canada

⁴ Few-cycle, Inc., Quebec, Canada

⁵GAP-Biophotonics, Université de Genève, Geneva, Switzerland

⁶Université Pierre et Marie Curie, Paris, France

Percolation Model of the Stochastic Effect of EUV Resists (P41)

Akira Sasaki, Masahiko Ishino, Masaharu Nishikino, and Yasunari Maekawa Group of EUV ultra-precision technology, QST Advanced Study Laboratory

Stochastic Methods for Informing EUV Lithography (P43)

<u>Aamod Shanker</u>¹, Antoine Wojdyla², Gautam Gunjala¹, Markus Benk², Andy Neureuther¹, Patrick naulleau², Laura Waller¹

¹Dept of Electrical Engineering and Computer Sciences, University of California, Berkeley, CA

²Center for X-Ray Optics, Lawrence Berkeley National Lab, Berkeley, CA

Inverse Problems in Turbulent Light (P44)

Aamod Shanker

Dept of Electrical Engineering and Computer Sciences, University of California, Berkeley, CA

The Impact of the Sub-Fab on the Availability of EUVL (P54)

Anthony Keen¹, Niall Walsh², Cansin Badan², Jos Donders ¹Edwards Vacuum, Innovation Drive, Burgess Hill, RH15 9TW, UK ²Edwards Vacuum, De Run 6870, 5504 DW Veldhoven, Netherlands

Advanced Modeling of Anisotropic Stochastics in EUV Resist (P55)

<u>Luke Long</u>¹, Andy Neureuther¹, and Patrick Naulleau²

¹ University of California at Berkeley

Lateral-shearing Interferometry for High-NA EUV Wavefront Metrology (P56)

Wenhua Zhu, Ryan Miyakawa, and Patrick Naulleau Center for X-ray Optics, Lawrence Berkeley National Laboratory 1 Cyclotron Road, Berkeley, CA 94720, USA

Additional Poster Papers to be Announced

End Day 1



² Center for X-ray Optics, Lawrence Berkeley National Laboratory

Thursday, June 14, 2018

8:30 AM Announcements (Intro-2)

Patrick Naulleau, LBL

Session 6: Keynote-2

Session Chair: Harry Levinson (GlobalFoundries)

Continued Scaling in Semiconductor Manufacturing with Extreme-UV Lithography

(P3) (Keynote Presentation)

Anthony Yen

ASML

Compact, Bright, Plasma-based EUV Lasers for Metrology (P2)

(Keynote Presentation)

Jorge. J. Rocca

Colorado State University, Fort Collins, CO

Fundamentals of PSCAR and Overcoming the Stochastic Problems of EUV Lithography (P5) (Keynote Presentation)

Seichi Tagawa Osaka University

10:40 AM Break (20 Minutes)

Session 7: Resist and Patterning - I

Session Co-Chairs: Yasin Ekinci (PSI) and Yoshi Hishiro (JSR)

Pushing the Resolution Limits of Photolithography (P42) (Invited Presentation)

Yasin Ekinci

Advanced Lithography and Metrology Group, Paul Scherrer Institute, 5232 Villigen PSI, Switzerland

EUV Resist: The Great Challenge of Small Things (P48) (Invited Presentation)

S. Castellanos

Advanced Research Center for Nanolithography (ARCNL), Science Park 110, 9810XG Amsterdam, The Netherlands

EUV Materials Solution (P52) (Invited Presentation)

Yoshi Hishiro

JSR



MTR Resist for Reduced LER in EUV Lithography (P51)

C. Popescu¹, A. McClelland², G. Dawson³, J. Roth⁴, W. Theis¹, A.P.G. Robinson³

- ¹ School of Physics and Astronomy, University of Birmingham, Edgbaston, B15 2TT, UK
- ² Irresistible Materials, Birmingham Research Park, Birmingham, UK
- ³ School of Chemical Engineering, University of Birmingham, Edgbaston, B15 2TT, UK
- ⁴ eNano-C, 33 Southwest Park, Westwood, MA, USA

Lunch 12:20 PM (60 Minutes)

Steering Committee working lunch meeting (Closed meeting)

Session 8: EUV Sources

Session Co-Chairs: Hakaru Mizoguchi (Gigaphoton) and Ladislav Pina (CTU and Rigaku)

High Power LPP-EUV Source with Long Collector Mirror Lifetime for Semiconductor High Volume Manufacturing (P11) (Invited Presentation) Hakaru Mizoguchi, Hiroaki Nakarai, Tamotsu Abe, Krzysztof M Nowak, Yasufumi Kawasuji, Hiroshi Tanaka, Yukio Watanabe, Tsukasa Hori, Takeshi Kodama, Yutaka Shiraishi, Tatsuya Yanagida, Georg Soumagne, Tsuyoshi Yamada, Taku Yamazaki and Takashi Saitou

Gigaphoton Inc. Hiratsuka facility: 3-25-1 Shinomiya Hiratsuka Kanagawa, 254-8567, JAPAN

Simulating EUV Emission from Laser-Produced Plasma (P12) (Invited Presentation) Steven Langer, Howard Scott, and Hai Le *Lawrence Livermore National Laboratory, Livermore, CA, USA*

Characterizations of a Nd:YAG Laser-driven Plasma (P13) (Invited Presentation) O. O. Versolato, <u>Dmitry Kurilovich</u> Advanced Research Center for Nanolithography (ARCNL), Science Park 110, 1098 XG Amsterdam, The Netherlands

Ar Plasma Discharge Sources for EUV/SXR Metrology and Imaging (P24) (Invited Presentation) Ladislav Pina

Czech Technical University in Prague (Czech Republic)

Break 2:40 PM (20 Minutes)



Session 9: EUV Resist and Patterning - II

Session Co-chairs: Bill Hinsberg (Columbia Hill Technical) and Oleg Kostko (LBL)

Numeric Model for the Imaging Mechanism of Metal Oxide EUV Resists (P46)

(Invited Presentation)

W.D. Hinsberg¹ and S. Meyers²

¹Columbia Hill Technical Consulting, Fremont CA

²Inpria Corporation, Corvallis OR

LER tradeoffs for BEOL Patterning (P40) (Invited Presentation)

Puneet Gupta UCLA

MET 5 Update (Tentative title) (P45)

Chris Anderson LBL

Fundamental Understanding of Chemical Processes in EUV Lithography (P47)

Oleg Kostko,¹ Bo Xu,¹ Musahid Ahmed,¹ Daniel S. Slaughter,¹ D. Frank Ogletree,² Kristina D. Closser,² David G. Prendergast,² Patrick Naulleau,³ Deirdre L. Olynick,² Paul D. Ashby,² Yi Liu,² William D. Hinsberg,⁴ Gregory M. Wallraff⁵

¹Chemical Sciences Division, Lawrence Berkeley National Laboratory, Berkeley, CA, USA

²Molecular Foundry, Lawrence Berkeley National Laboratory, Berkeley, CA USA

³Center for X-Ray Optics, Lawrence Berkeley National Laboratory, Berkeley, CA, USA

⁴Columbia Hill Technical Consulting, Fremont, CA USA

⁵IBM Research Center, Almaden, CA USA

Using Resonant Soft X-ray Scattering to Image Patterns on Undeveloped Resists

(P53)

Guillaume Freychet *LBL*

Announcements

Vivek Bakshi *EUV Litho, Inc.*

Depart for Dinner

6:00 -9:00 PM Dinner Cruise



